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A. CONTRACT LINE ITEM NO.		B. EXHIBIT		C. CATEGORY: TDP <input type="checkbox"/> TM <input type="checkbox"/> OTHER <input type="checkbox"/>	
D. SYSTEM/ITEM 1560-00-915-7276		E. CONTRACT/PR NO.		F. CONTRACTOR	
1. DATA ITEM NO. 0001	2. TITLE OF DATA ITEM CERTIFICATION DATA REPORT			3. SUBTITLE COMPLETED PROCESS/OPERATION SHEETS	
4. AUTHORITY (Data Acquisition Document No.) DI-MISC-80678		5. CONTRACT REFERENCE C-321 SPECIFICATION		6. REQUIRING OFFICE NAVICP-PHILA	
7. DD250 REQ SD	9. DIST STATEMENT REQUIRED	10. FREQUENCY AS REQUIRED	12. DATE OF FIRST SUBMISSION SEE BLK. 16*	14. DISTRIBUTION	
8. ADP CODE A		11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION SEE BLK. 16**/**	a. ADDRESSEE	b. COPIES Draft Final Reg Repro
16. REMARKS *** IF THE PROCESS OPERATIONS CHANGE AFTER CONTRACT AWARD *** AT CONTRACT COMPLETION				CAO/QAR	*/** 1/0
				NAVICP/0731	*/** 1/0
				15. TOTAL	
1. DATA ITEM NO. 0003	2. TITLE OF DATA ITEM CERTIFICATION DATA REPORT			3. SUBTITLE COMPLETED INSPECTION METHOD SHEETS	
4. AUTHORITY (Data Acquisition Document No.) DI-MISC-80678		5. CONTRACT REFERENCE C-321 SPECIFICATION		6. REQUIRING OFFICE NAVICP-PHILA	
7. DD 250 REQ SD	9. DIST STATEMENT REQUIRED	10. FREQUENCY AS REQUIRED	12. DATE OF FIRST SUBMISSION SEE BLK. 16*	14. DISTRIBUTION	
8. ADP CODE A		11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION SEE BLK 16 *	a. ADDRESSEE	b. COPIES Draft Final Reg Repro
16. REMARKS * AT TIME OF CONTRACT COMPLETION, CONTRACTOR SHALL RETAIN 100% OF CONTRACT QUANTITY RECORDS FOR SEVEN YEARS.				CAO/QAR	* 1/0
				NAVICP/0731	* 1/0
				15. TOTAL	
G. PREPARED BY NAVICP		H. DATE	I. APPROVED BY		J. DATE

SPECIFICATION:

QUALITY ASSURANCE PROVISIONS

NSN: 9G 1560-00-915-7276

P/N: (78286) 65303-03003-102

NOMEN: Fitting Adapter

Articles to be furnished hereunder shall be manufactured, tested and inspected in accordance with drawing number (78286) 65303-03003-102 Revision "Latest" and all details and specifications referenced therein.

I. Quality/Inspection Requirements

- A. MIL-I-45208 applies:
- B. Mandatory Inspection applies:

II. Supplemental Requirements

- A. Additionally, para. 3.1-3.5, 5.1-5.2, 6.1-6.2 of MIL-Q-9858 apply.
- B. The contractor shall include on the detailed process/operation sheets developed, (1) all in house manufacturing processes and (2) The identity of all manufacturing sources performing processes/ operations outside of their facilities. These sheets shall not be revised or altered without approval from the Engineering Support Activity (ESA) via the PCO.
- C. The Inspection Method Sheets which list the characteristics of each item produced under the contract shall have serial number traceability to the raw material, casting, or forging.
- D. Markings should be I/A/W MIL-STD-130 REV. "K" para. 5.3.3(a), (b), (c) and (g). Method and location shall be I/A/W drawing.

III. Mandatory Inspection Requirements:

During production, mandatory inspection is required to be accomplished by the contractor as follows:

- A. Level of Inspection (LOI).
 - 1. Critical Characteristics: 100% inspection shall apply.
 - 2. Major and Minor Characteristics - LOI shall be I/A/W a sampling plan acceptable to the QAR.
- B. Critical Characteristics
 - 1) Diametrical and linear dimensions having a total tolerance of .001" or less.
 - 2) Surface finishes having a 16 value or less.
 - 3) Any geometric feature control requirement with a total tolerance range of .002" or less.
 - 4) Angular tolerances with a total range of less than one degree.
 - 5) Threads specified to class three or greater.
- C. Major and Minor Characteristics
 - 1. Shall be defined by the contractor subject to QAR concurrence, unless defined on applicable drawings

and associated specifications.

- IV. Unless expressly provided for elsewhere in this Clause, equipment such as fixtures, jigs, dies, patterns, templates, mylars, special tooling, test equipment, or any other manufacturing aid required for the manufacture and/or testing of the subject item(s) will not be provided by the Government or any other source and is the sole responsibility of the contractor. The foregoing applies notwithstanding any reference to such equipment or the furnishing thereof that may be contained in any drawing or referenced specification.