NATIONAL STOCK NUMBER 2840-01-147-0476 JF | PART NUMBER 9980m28 G03

General Notes

1) Use GE photo 8311253 in lieu of Dwg 102A161. This photo is in file and will be furnished upon request upon contract award.

2) Mark parts in accordance with MIL-STD-130, P23 TF3 and the appropriate drawing.

NATIONAL STOCK NUMBER 2840-01-147-0476 JF | PART NUMBER 9980 M28603

9980M28 - Exhaust Nozzle Compression Link

Major Characteristics

1) OD of item 3 (C-7)

2) ID of item 3 (E-8)

3) ID of item 2, -2 holes (D-8)

Instructions

1) Inspect per P3TF2 Cl-A to P29TF7 Cl-A

2) Radiographic Inspection of Fusion Welds per P3TF5 and MIL-STD-453 to ASTM E 390.

NATIONAL STOCK NUMBER 2840-01-147-0476 JF | PART NUMBER 9980M28G03

9538 M74 - Casting or Machined Clevis

Instructions

1) Use GE photo 8311253 Cl-20 in lieu of Dwg 102A161 Cl-20.

2) Use GE photo 8311253 Cl-30 in lieu of Dwg 102A161 Cl-30.

9538 M75 - Rod End Internal Thread - Cstg or Mach

Instructions

1) Use GE photo 8311253 Cl-20 in lieu of Dwg 102A161 Cl-20.

2) Use GE photo 8311253 Cl-30 in lieu of Dwg 102A161 Cl-30.

NATIONAL STOCK NUMBER 2840-01-147-0476 JF
PART NUMBER 9980 M28 G03

Controlled Processes and Materials

1) Fluorescent Penetrant Inspection

2) Welding

3) Radiographic Inspection

4) Heat Treatment

5) Nitriding

6) Castings