

QUALITY ASSURANCE PROVISIONS

NSN: 1560-00-243-4399

P/N: (26512) 1128CSM46502-11

NOMENCLATURE: Slat Track

Articles to be furnished hereunder shall be manufactured, tested and inspected in accordance with drawing number (26512) 1128CSM46502-11 REV "Latest" and all details and specifications referenced therein.

I. QUALITY/INSPECTION REQUIREMENTS

- A.** MIL-I-45208 or equivalent applies.
- B.** Mandatory Inspection applies.

II. SUPPLEMENTAL REQUIREMENTS

- A.** Additionally, paragraphs; 3.1, 3.5, 5.1, 5.2, 6.1, 6.2 of MIL-Q-9858 apply.
- B.** The contractor shall include on the detailed process operation sheets developed, all in-house manufacturing processes and the identity of all manufacturing sources performing process/operations outside of their facilities. These sheets shall not be revised or altered after the successful completion of FIRST ARTICLE OR PRODUCTION TESTING without the approval from the engineering support activity via the P.C.O.
- C.** The inspection method sheets, which list the characteristics of each item, produced under the contract shall have serial number traceability to the raw material, casting, or forging. In addition, the contractor is responsible for providing completed inspection method sheets the actual dimensions taken.
- D.** Markings should be I/A/W MIL-STD-130 REV. H, par. 5.3.3 (a), (b), (c), (g). Method and location shall be I/A/W the drawing.

III. MANDATORY INSPECTION REQUIREMENTS:

A. LEVEL OF INSPECTION (L.O.I.)

- 1) Critical Characteristics: 100% inspection applies
- 2) Major and Minor Characteristics: L.O.I. shall be I/A/W a sampling plan acceptable to the Q.A.R.

B. CRITICAL CHARACTERISTICS:

Critical: Defined as described below

- 1) Tab Thickness .160" (see zone 6-D).
- 2) Flange Thickness .100" (at least 4 locations).

C. MAJOR AND MINOR CHARACTERISTICS:

- 1) Shall be defined by the contractor subject to Q.A.R. concurrence, unless defined on applicable drawings and associated specifications.

IV. Unless expressly provided for elsewhere in this clause equipment such as; FIXTURES, JIGS, DIES, PATTERNS, TEMPLATES, MYLARS, SPECIAL TOOLING, TEST EQUIPMENT, or any other manufacturing aid required for the manufacture and/or testing of the subject item will not be provided by the government, or any other source and is the sole responsibility of the contractor. The foregoing applies notwithstanding any reference to such equipment or the furnishing thereof that may be contained in any drawing or referenced specification.

