

CONTRACT DATA REQUIREMENTS LIST (2 Data Items)	Form Approved OMB No. 0704-0188
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A. CONTRACT LINE ITEM NO.		B. EXHIBIT		C. CATEGORY: TDP <input type="checkbox"/> TM <input type="checkbox"/> OTHER <input type="checkbox"/>			
D. SYSTEM/ITEM 9G-1680-01-125-7633		E. CONTRACT/PR NO.		F. CONTRACTOR			
1. DATA ITEM NO. 0003	2. TITLE OF DATA ITEM REQUEST FOR DEVIATION			3. SUBTITLE			
4. AUTHORITY (Data Acquisition Document No.) DI-CMAN-80640			5. CONTRACT REFERENCE		6. REQUIRING OFFICE DSCR		
7. DD250 REQ LT	9. DIST STATEMENT REQUIRED	10. FREQUENCY AS REQUIRED	12. DATE OF FIRST SUBMISSION	14. DISTRIBUTION			
8. ADP CODE		11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE		b. COPIES	
16. REMARKS ORIGINAL					Draft	Final Reg	Repro
				DSCP/PCO		1/0	
				15. TOTAL			
1. DATA ITEM NO. 0004	2. TITLE OF DATA ITEM REQUEST FOR WAIVER			3. SUBTITLE			
4. AUTHORITY (Data Acquisition Document No.) DI-CMAN-80641			5. CONTRACT REFERENCE		6. REQUIRING OFFICE DSCR		
7. DD 250 REQ LT	9. DEST STATEMENT REQUIRED	10. FREQUENCY AS REQUIRED	12. DATE OF FIRST SUBMISSION	14. DISTRIBUTION			
8. ADP CODE		11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE		b. COPIES	
16. REMARKS ORIGINAL					Draft	Final Reg	Repro
				NAVICP/02		1/0	
				15. TOTAL			
G. PREPARED BY GERALD ROSS 0731.21		H. DATE 11/27/02	I. APPROVED BY GERALD ROSS		J. DATE 11/27/02		

***QUALITY ASSURANCE PROVISIONS**

SPECIFICATION:

NSN: 1680-01-125-7633

P/N: (70210) 2046539-1, Revision ""

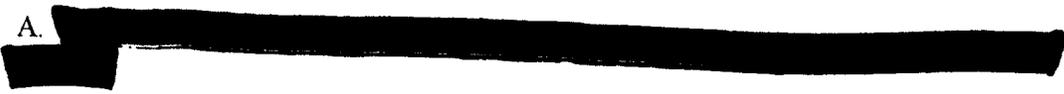
NOMEN: PLATE, CLUTCH, INNER F-18 AIRCRAFT

Articles to be furnished hereunder shall be manufactured, tested and inspected in accordance with drawing number (70210) 2046539-1, Revision "", and all details and specifications referenced therein.

I. Quality/Inspection Requirements

- A. MIL-I-45208 or ISO 9000 equivalent applies:
- B. First Article Testing applies:
- C. Production Lot Testing applies:
- D. Mandatory Inspection applies: Refer to contract section C.

II. Supplemental Requirements

A. 

B. The contractor shall include on the detailed process/operation sheets developed, a tracking method that is traceable to the contract, all in house manufacturing processes and the identity of all manufacturing sources performing processes/ operations outside of their facilities. These sheets shall not be revised or altered after the successful completion of First Article or Production Lot Testing without approval from the basic design engineering activity via the PCO

C. The Inspection Method Sheets which list the characteristics of each item produced under the contract shall have serial number traceability to the raw material, casting, or forging. The tracking method used or inspection/ method sheets shall be traceable to the contract. In addition, the contractor is responsible for providing complete inspection method sheets showing the actual dimensions taken.

D. Markings should be I/A/W MIL-STD-130 REV. "K" para. 5.3.3(a), (b), (c) and (g). Method and location shall be I/A/W drawing.

III. Mandatory Inspection Requirements:

During production, mandatory inspection is required to be accomplished by the contractor as follows:

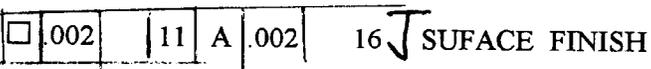
A. Level of Inspection (LOI).

1) Critical Characteristics: 100% inspection and documentation of dimensions taken shall apply.

2) Major and Minor Characteristics - LOI shall be I/A/W a sampling plan acceptable to the QAR.

B. Critical Characteristics:

1. SEE SPLINE DATA

2.  $\sqrt{\square 002 \quad 11 \quad A \quad 002 \quad 16}$ SUFACE FINISH

C. Major and Minor Characteristics

1) Shall be defined by the contractor subject to QAR concurrence, unless defined on applicable drawings and associated specifications.

IV. Unless expressly provided for elsewhere in this Clause, equipment such as fixtures, jigs, dies, patterns, templates, mylars, special tooling, test equipment, or any other manufacturing aid required for the manufacture and/or testing of the subject item(s) will not be provided by the Government or any other source and is the sole responsibility of the contractor. The foregoing applies notwithstanding any reference to such equipment or the furnishing thereof that may be contained in any drawing or referenced specification.

